



ONE WALL RAIL 91HR1

BILL OF MATERIAL

LINE #	QTY	PC MARK	DESCRIPTION	LENGTH	REMARKS	WEIGHT TOTAL	ADVANCE MILL #
	ONE	91HR1	WALL RAIL				38
	1	hss1772	PIPE 1 1/4 STD	12 4/4	S.S		28
	1	hss1771	PIPE 1 1/4 STD	1 3/4	S.S		3
	1	hss1974	PIPE 1 1/4 STD	0 8 3/8	S.S		2
	1	hss1976	PIPE 1 1/4 STD	0 5 1/2	S.S		1
	1	hss1769	PIPE 1 1/4 STD	0 4 1 1/2	S.S		1
	1	hss1775	PIPE 1 1/4 STD	0 4 1 1/2	S.S		1
	1	hss1331	PIPE 1 1/4 STD	0 4 7/8	S.S		1
	2	hss1344	PIPE 1 1/4 STD	0 4 3/8	S.S		2
	1	hss1977	PIPE 1 1/4 STD	0 1 3/4	S.S		0
	1	hss1986	PIPE 1 1/4 STD	0 0 1 3/8	S.S		0
	3		SADDLE BRACKETS		WAGNER #S101		

- ALL MATERIAL TO BE A36 UNLESS NOTED
- ALL TUBES TO BE A500-GRB (FY=46) UNLESS NOTED
- ALL PIPES TO BE A53-GRB UNLESS NOTED
- ALL HS SHOP BOLTS TO BE TORQUED UNLESS NOTED
- ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL
- ALL SHOP WELDS TO BE E70XX-LH ELECTRODES
- ALL COPES TO BE RADIUSED
- ALL BEAM TO BE FABRICATED WITH RESIDUAL CAMBER UP
- MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS IN SAME LOCATION AS ON ERECTION DRAWING